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<http://www.cncalarms.com/fanuc-alarm-message-error-codes-16i18i21i>

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Details how to setup RS232 serial communications for Fanuc Oi, 16i, Fanuc Oi,
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<http://www.sharpcam.co.uk/RS232-Communications/Fanuc-Oi-16i-18i-21i-16-18-Models-A-B-C-D.aspx>

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